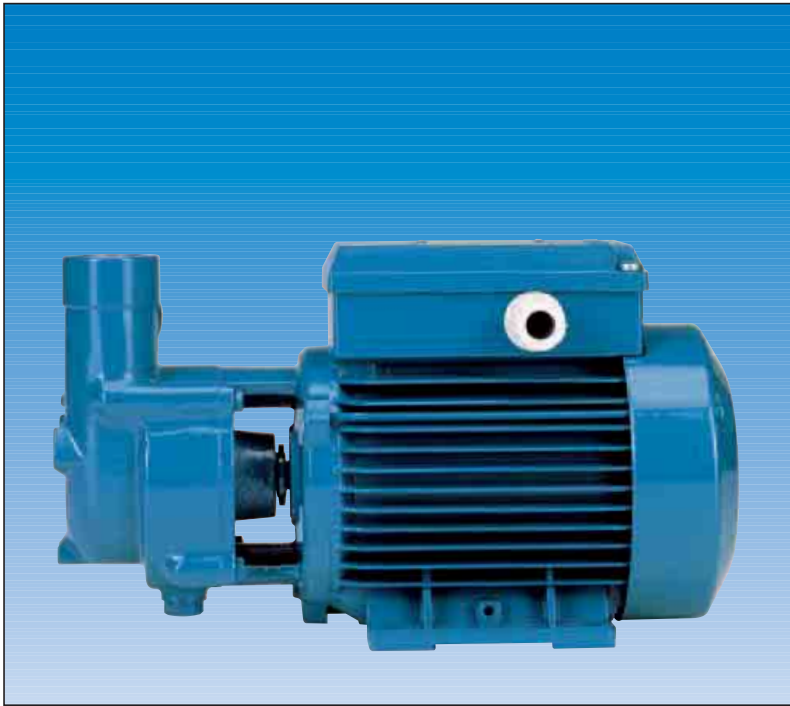


# **INTEROBIZ**

[www.interobiz.ro](http://www.interobiz.ro)



### Construction

Close-coupled self-priming liquid ring pumps with star impeller.

### Applications

For clean liquids without abrasives, without suspended solids, non-explosive, non-aggressive for the pump materials.  
 If the liquid to be pumped has entrained air or gas or the flow in the suction pipe is not stable.  
 For drawing water out of a well.  
 For increasing network pressure (follow local specifications).

### Operating conditions

Liquid temperature from -10 °C to +90 °C.  
 Ambient temperature up to 40 °C.  
 Negative suction pressure up to 9 m.  
 Continuous duty.

### Motor

2-pole induction motor, 50 Hz (n = 2900 rpm).

**CA:** three-phase 230/400 V ± 10%.

**CAM:** single-phase 230 V ± 10%, with thermal protector.  
 Capacitor inside the terminal box.

Insulation class F.

Protection IP 54.

Constructed in accordance with IEC 60034.

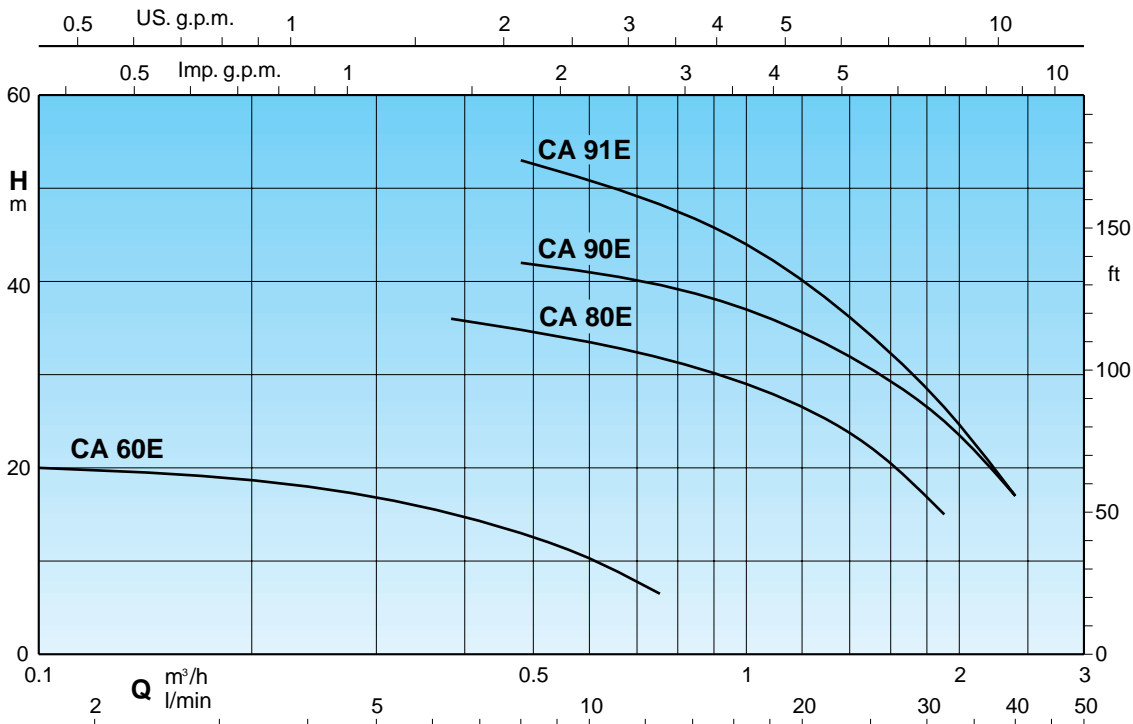
### Special features on request

- Other voltages.
- Frequency 60 Hz (as per 60 Hz data sheet).
- Protection IP 55.
- Special mechanical seal
- Higher or lower liquid or ambient temperatures.

### Materials

Components	CA	B-CA
Pump casing	Cast iron	Bronze
Lantern bracket	GJL 200 EN 1561	G-Cu Sn 10 EN 1982
Impeller	Brass P- Cu Zn Pb 2 UNI 5705	
Shaft	Chrome steel 1.4104 EN 10088 AISI 430	Cr-Ni-Mo steel 1.4401 EN 10088 AISI 316
Mechanical seal	Carbon - Ceramic - NBR	

### Coverage chart $n \approx 2900$ rpm



### Performance $n \approx 2900$ rpm

3 ~	230 V 400 V		1 ~	230 V		P <sub>1</sub>	P <sub>2</sub>	Q m <sup>3</sup> /h l/min	H											
	A	A		A	kW	kW	HP		0,12	0,24	0,38	0,48	0,6	0,75	1	1,2	1,5	1,89	2,4	
CA 60E B-CA 60E	1,7	1	CAM 60E B-CAM 60E	1,6	0,26	0,15	0,2	H m	20	18	15,5	13	10,5	6,5						
CA 80E B-CA 80E	2,8 2,3	1,6 1,3	CAM 80E B-CAM 80E	3,3 3,6	0,72	0,45	0,6				36	35	33,5	31,5	29	26	22	15		
CA 90E B-CA 90E	3	1,7	CAM 90E B-CAM 90E	4,5	0,9	0,55	0,75					42	41	40	37	34	30	25	17	
CA 91E B-CA 91E	3,7	2,2	CAM 91E B-CAM 91E	5,7	1,2	0,75	1					53	51	48	44	39	34	26,5	17	

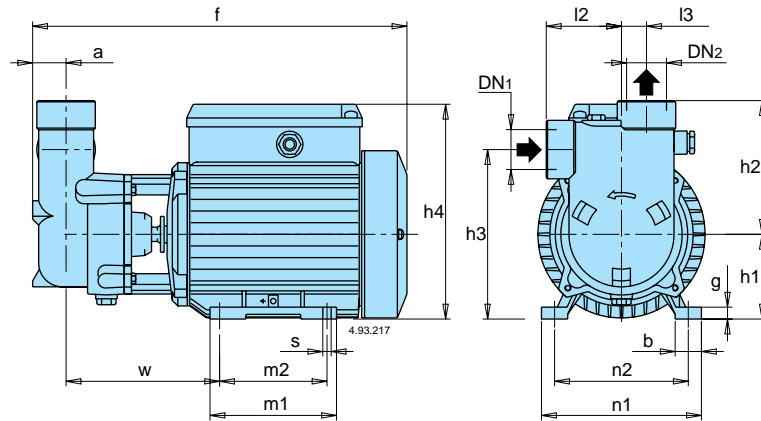
P<sub>1</sub> Maximum power input.

P<sub>2</sub> Rated motor power output.

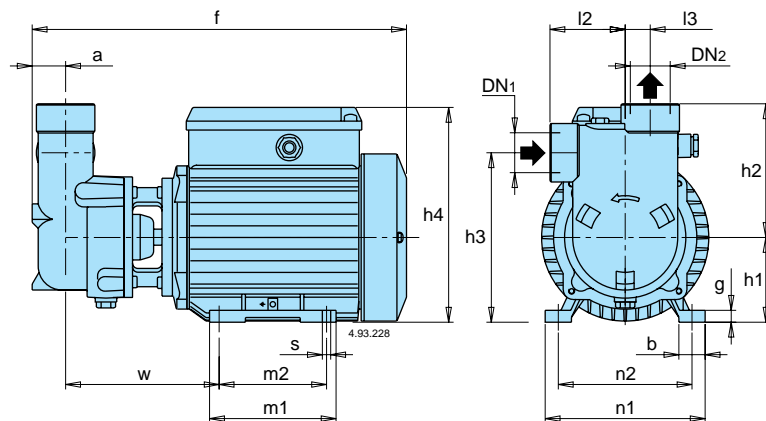
B-CA = Bronze construction.

H Total head in m.

### Dimensions and weights



TYPE	DN <sub>1</sub>	DN <sub>2</sub>	mm															kg		
			ISO 228		a	f	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	m <sub>1</sub>	m <sub>2</sub>	n <sub>1</sub>	n <sub>2</sub>	b	s	l <sub>2</sub>	l <sub>3</sub>	w	g
CA 60E - B-CA 60E	G 1/2	G 1/2	18	256	63	65	103	158	96	80	122	100	22	7	45	14	103	8	6	6,8
CA 80E	G 3/4	G 3/4	23	272	63	90	126	158	96	80	122	100	22	7	55	17	109	8	7,6	-
CA 90E	G 1	G 1	28	318	71	112	142	180	106	90	134	112	22	7	63	21	128	10	10,8	-
CA 91E																			11,4	-

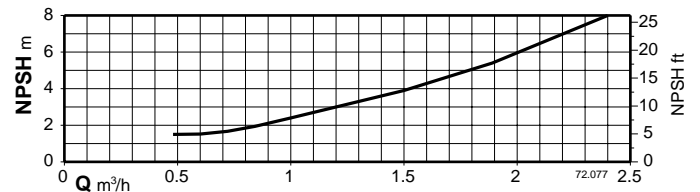
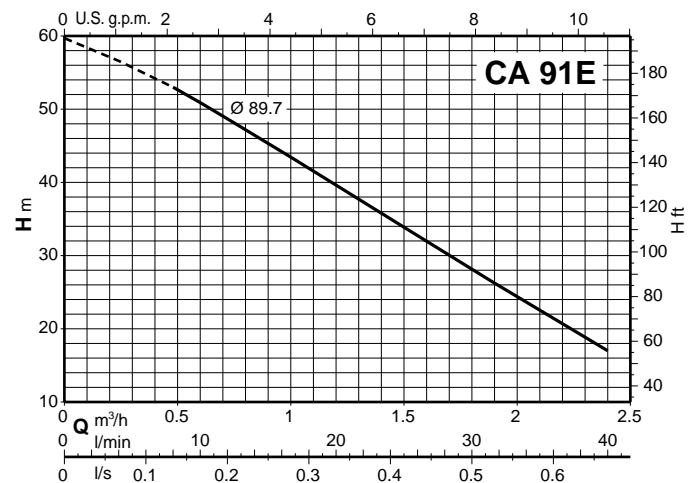
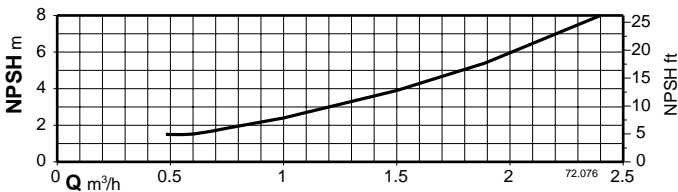
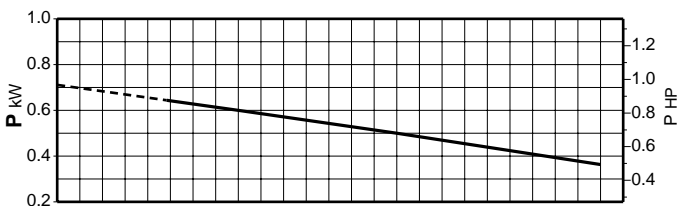
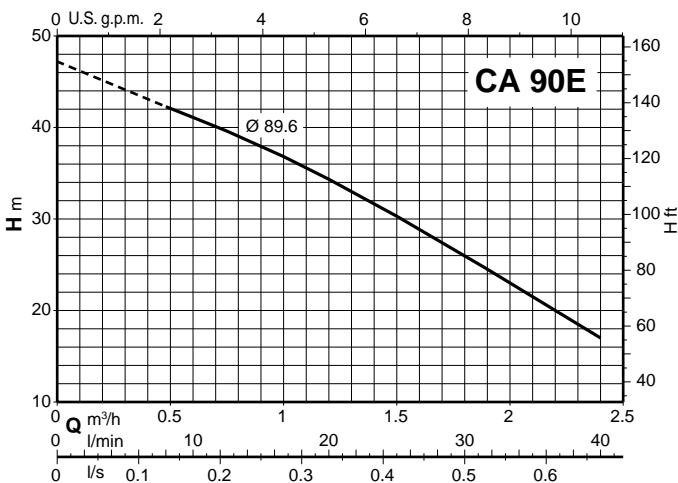
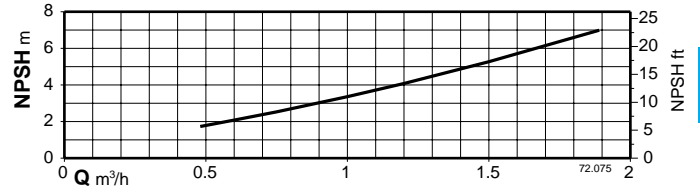
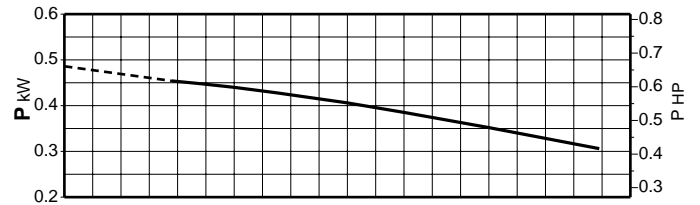
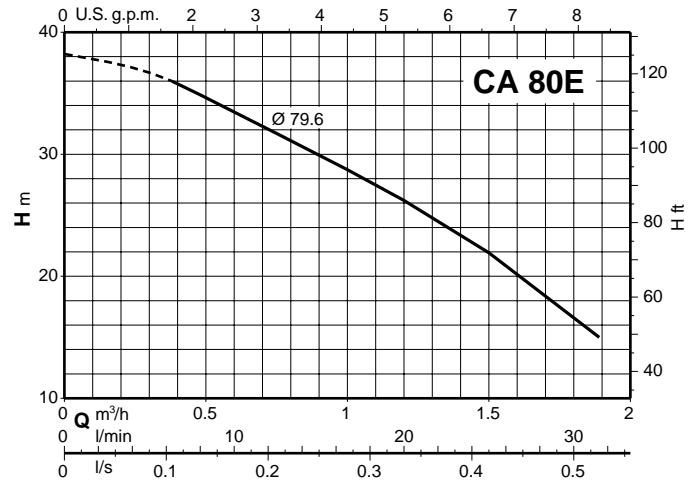
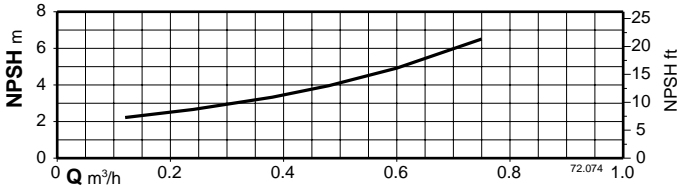
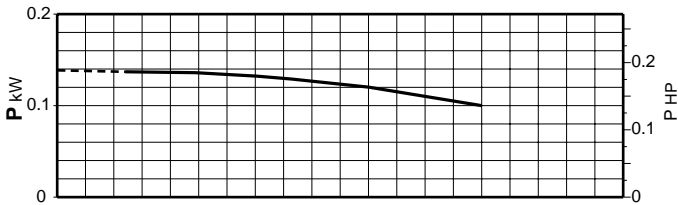
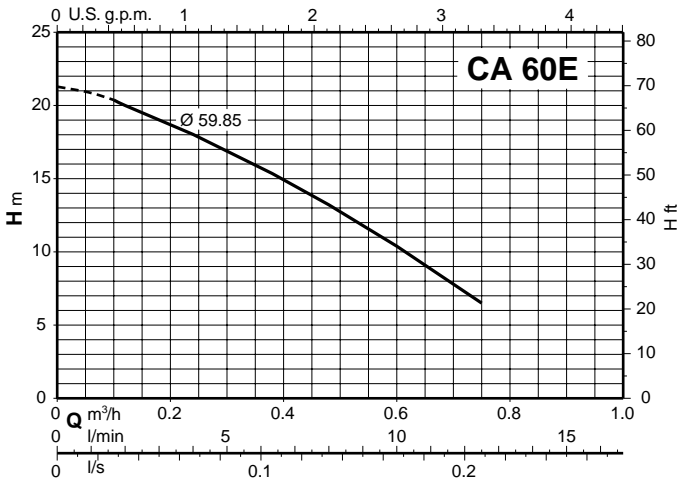


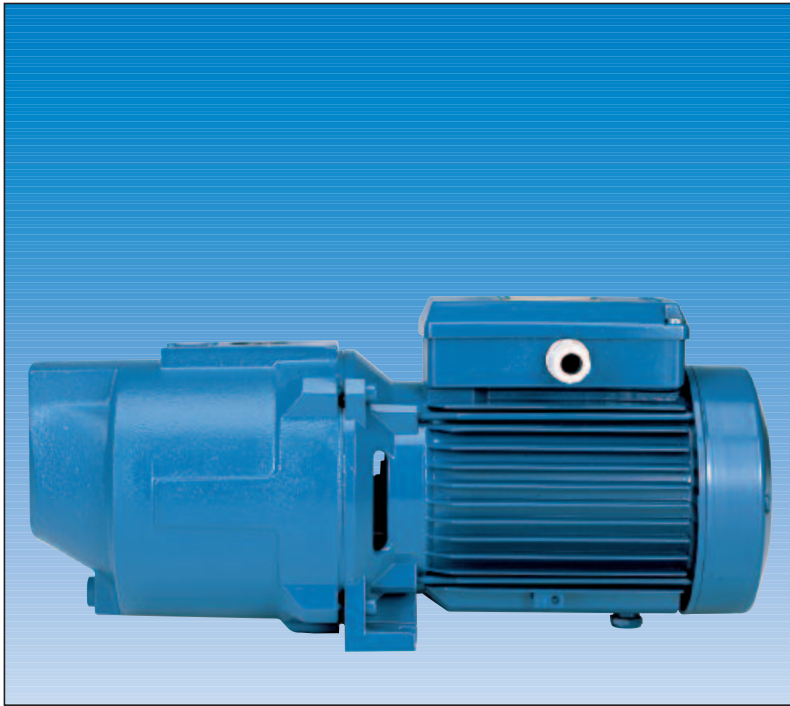
TYPE	DN <sub>1</sub>	DN <sub>2</sub>	mm															kg		
			ISO 228		a	f	h <sub>1</sub>	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	m <sub>1</sub>	m <sub>2</sub>	n <sub>1</sub>	n <sub>2</sub>	b	s	l <sub>2</sub>	l <sub>3</sub>	w	g
B-CA 80E	G 3/4	G 3/4	23	307	71	90	134	180	106	90	134	112	22	7	55	17	122	10	10	
B-CA 90E	G 1	G 1	28	318	71	112	142	180	106	90	134	112	22	7	63	21	128	10	13,1	
B-CA 91E																			13,9	



# Self-Priming Liquid Ring Pumps

## Characteristic curves $n \approx 2900$ rpm





### Construction

Close-coupled self-priming shallow well jet pumps with built-in ejector.

### Applications

For drawing water out of a well.  
 As pressure boosting pump for central water systems with low pressure (follow local specifications if increasing network pressure).  
 For clean liquids or slightly dirty surface water.  
 For garden use.  
 For washing with a jet of water.

### Operating conditions

Liquid temperature up to 35 °C.  
 Ambient temperature up to 40 °C.  
 Total suction lift up to 9 m.  
 Maximum permissible working pressure up to 8 bar.  
 Continuous duty.

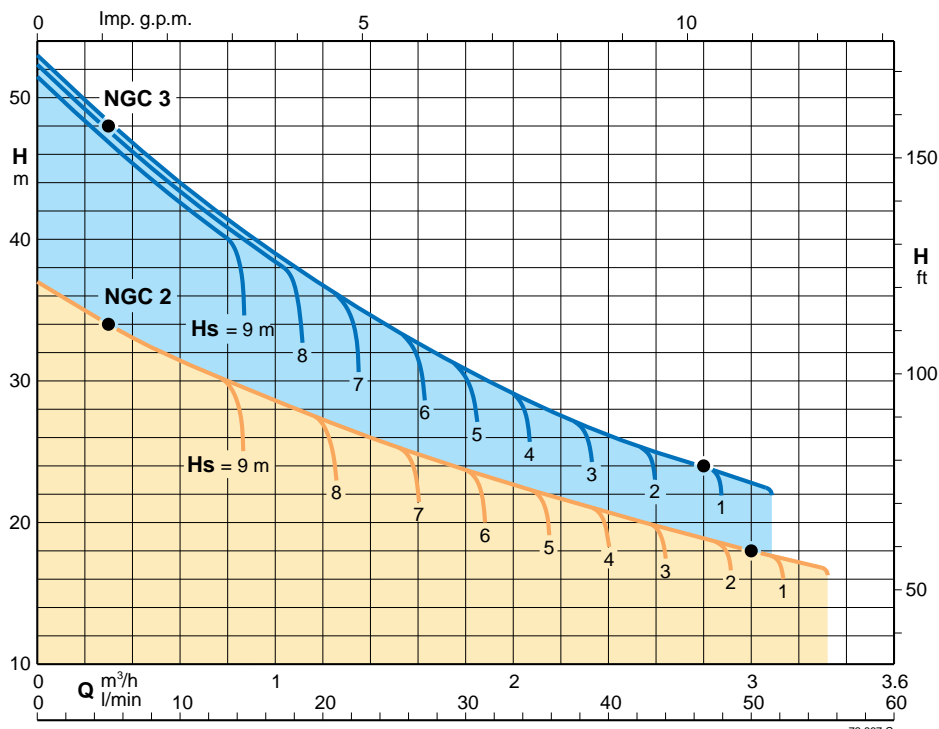
### Materials

Components	Material
Pump casing	Cast iron GJL 200 EN 1561
Casing cover	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Impeller	Brass P-Cu Zn 40 Pb 2 UNI 5705
Wear ring	Chrome-nickel steel 1.4301 EN 10088 (AISI 304)
Diffuser	PPO-GF30 (Noryl)
Ejector	PPO-GF30 (Noryl)
Shaft	Chrome steel 1.4104 EN 10088 (AISI 430)
Mechanical seal	Carbon - Ceramic - NBR

### Motor

2-pole induction motor, 50 Hz (n = 2800 rpm).  
**NGC:** three-phase 230/400 V ± 10%.  
**NGCM:** single-phase 230 V ± 10%, with thermal protector.  
 Capacitor inside the terminal box.  
 Insulation class F.  
 Protection IP 54.  
 Constructed in accordance with: EN 60335-2-41.

### Characteristic Curves for different suction lifts $H_s$ $n \approx 2800$ rpm



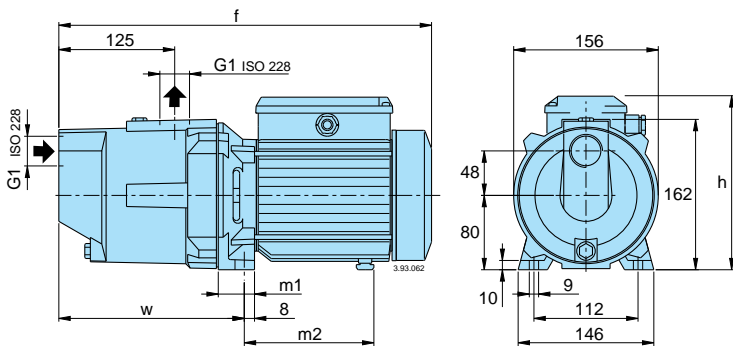
### Performance $n \approx 2800$ rpm

TYPE	3~		1~	P <sub>1</sub> kW	P <sub>2</sub>		Q m <sup>3</sup> /h l/min H <sub>s</sub> m H m	0	0,25	0,5	0,75	1,0	1,25	1,5	1,75	2,0	2,25	2,5	2,75	3,0	3,25
	230V	400V	230V		kW	HP		0	4,1	8,3	12,5	16,6	20,8	25	29,1	33,3	37,5	41,6	45,8	50	54,1
	A	A	A					H <sub>s</sub>	m	9	9	9	8	7	7	6	5	4	3	2	1
NGC 2E	2,8	1,6	-	0,73	0,45	0,6	H	37	34	32	30	28	27	25	24	22	21	20	19	18	17
NGCM 2E	-	-	3,3		0,45	0,6	H	37	34	32	30	28	27	25	24	22	21	20	19	18	17

TYPE	3~		1~	P <sub>1</sub> kW	P <sub>2</sub>		Q m <sup>3</sup> /h l/min H <sub>s</sub> m H m	0	0,25	0,5	0,75	1,0	1,25	1,5	1,75	2,0	2,25	2,5	2,75	3,0
	230V	400V	230V		kW	HP		0	4,1	8,3	12,5	16,6	20,8	25	29,1	33,3	37,5	41,6	45,8	50
	A	A	A					H <sub>s</sub>	m	9	9	9	8	7	6	5	4	3	2	1
NGC 3E	2,8	1,6	-	0,9	0,55	0,75	H	53	49	45	42	39	36	33	31	29	27	25	24	22
NGCM 3E	-	-	4,2		0,55	0,75	H	53	49	45	42	39	36	33	31	29	27	25	24	22

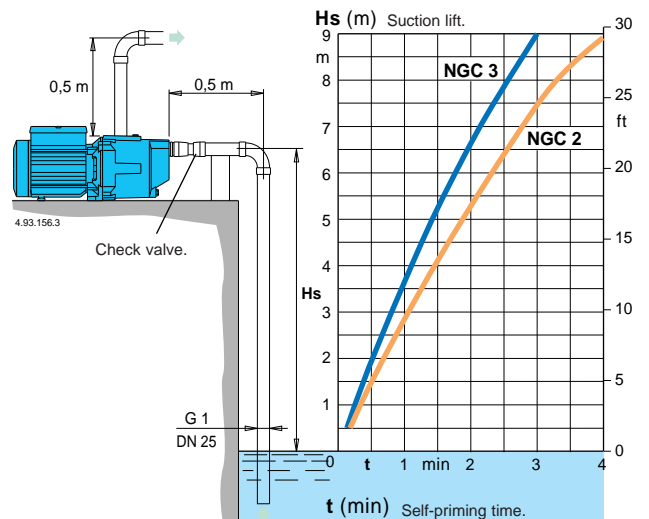
H<sub>s</sub>: Maximum suction lift for the different capacities Q. P<sub>1</sub> Max. power input. P<sub>2</sub> Rated motor power output. Tolerances according to ISO 9906, annex A.  
H: The head is the sum of the suction lift + delivery head + head losses in the suction and delivery pipelines.

### Dimensions and weights



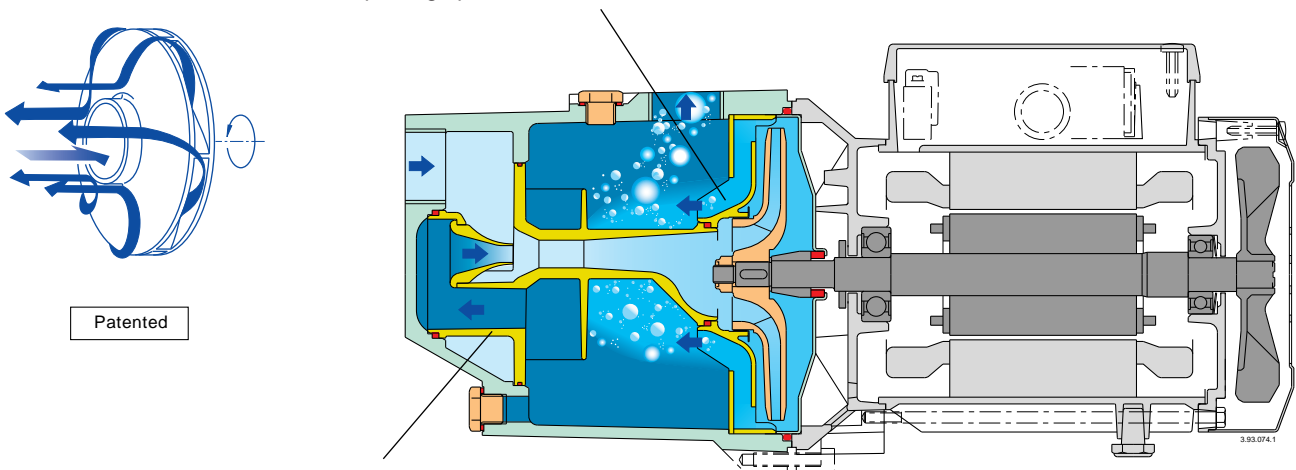
TYPE	mm					kg	
	f	m1	m2	h	w	NGC	NGCM
NGC 2E NGCM 2E	372	34	122	175	200	10,6	10,7
NGC 3E NGCM 3E	404	39	134	188	205	12	13

### Self-priming capability



### Features

**Diffuser with axial flow** = fast self-priming up to a suction lift of 9 m.



**Ejector without closed chambers** = total accessibility.



### Construction

Close-coupled self-priming shallow-well jet pump with built-in ejector.

A high-quality pump for domestic water supply. Designed with environmental considerations, featuring a stainless steel casing, brass alloy impeller with minimal use of plastic materials.

### Applications

For drawing water out of a well.

For lifting water containing air or other gases.

For increasing water pressure from flooded suction applications. As pressure boosting pump for central water systems with low pressure (follow local specifications if increasing network pressure).

For garden use.

For washing with a jet of water.

### Operating conditions

Liquid temperature: 0 °C to +35 °C.

Ambient temperature up to +40 °C.

Suction lift up to 9 m.

Maximum permissible pressure in the pump casing: 8 bar.

Continuous duty.

### Motor

2-pole induction motor, 50 Hz ( $n = 2800$  1/min).

**NGX:** three-phase 230/400 V  $\pm$  10%.

**NGXM:** single-phase 230 V  $\pm$  10%, with thermal protector. Capacitor inside the terminal box.

Insulation class F.

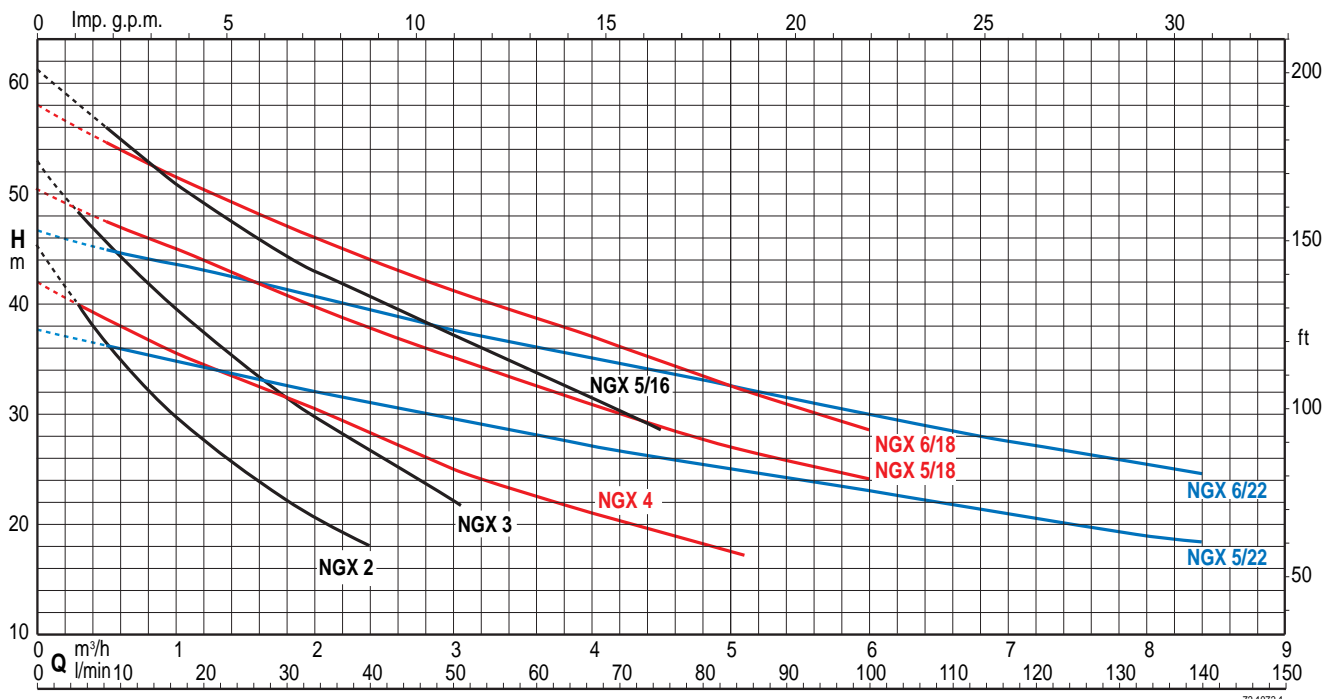
Protection IP 54.

Constructed in accordance with: EN 60335-2-41.

### Materials

Component	Material
Pump casing	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Casing cover	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Impeller	Brass P-Cu Zn 40 Pb 2 UNI 5705
Wear ring impeller-diffuser	Cr-Ni steel 1.4301 EN 10088 (AISI 304)
Diffuser	PPO-GF20 (Noryl)
Ejector	PPO-GF20 (Noryl)
Shaft	Chrome steel 1.4104 EN 10088 (AISI 430) Cr-Ni steel 1.4305 EN 10088 (AISI 303) for NGX 5,6
Mechanical seal	Carbon - Ceramic - NBR

### Characteristic curves $n \approx 2800$ rpm



### Technical data $n \approx 2800 \text{ rpm}$

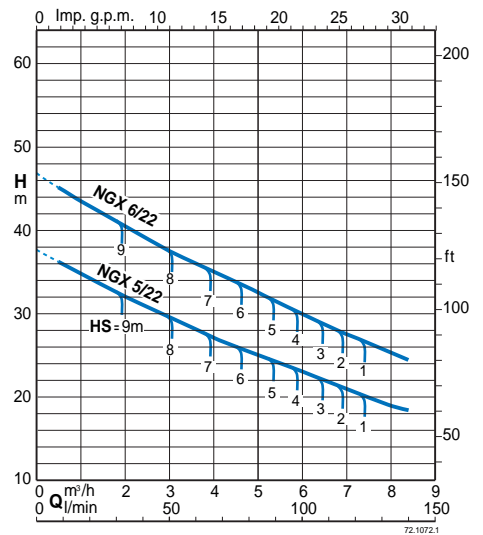
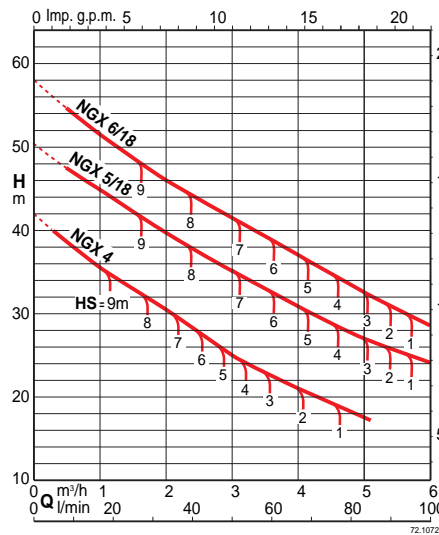
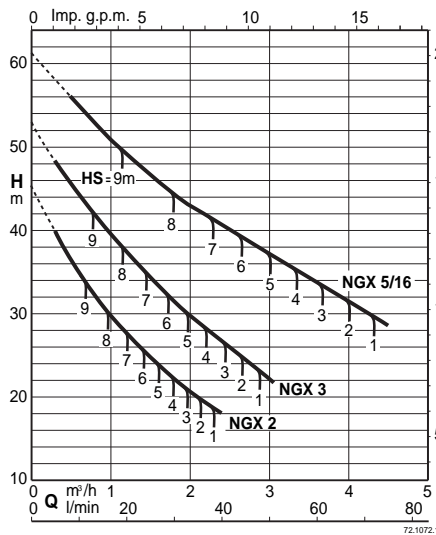
	3~ 230V 400V		1~ 230V	P1		P2		Q																
	A	A		A	kW	kW	HP	m³/h	0	0,3	1	2	2,4	3	4	4,5	5	5,5	6	6,5	7	8	8,4	
NGX 2	2,8	1,6	NGXM 2	3,3	0,7	0,45	0,6	45	40	30	20,5	18												
NGX 3	2,8	1,6	NGXM 3	4,2	0,9	0,55	0,75	53	48	39	30	27	22											
NGX 4	3,5	2	NGXM 4	5,4	1	0,75	1	42	40	36	31	28	25	21	19,5	18								

	3~ 230V 400V		1~ 230V	P1		P2		Q																	
	A	A		A	kW	kW	HP	m³/h	0	0,5	1	2	2,4	3	4	4,5	5	5,5	6	6,5	7	8	8,4		
NGX 5/16	5	2,9	NGXM 5/16	7,4	1,6	1,1	1,5	61	55,5	51	43	40,5	36,8	31,7	28,5										
NGX 5/18	5	2,9	NGXM 5/18	7,4	1,6	1,1	1,5	50,5	47,5	45	39,5	37,7	35	30,8	29	27	25,5	24							
NGX 5/22	5	2,9	NGXM 5/22	7,4	1,6	1,1	1,5	37,5	36	34,7	32	31	29,5	27	26	24,8	23,7	22,8	22	21	19	18,3			
NGX 6/18	7,5	4,3	NGXM 6/18	9,2	2	1,5	2	58	54,7	51,5	46	44	41,3	37	34,7	32,5	30,5	28,5							
NGX 6/22	7,5	4,3	NGXM 6/22	9,2	2	1,5	2	46,5	45	43,5	40,5	39,3	37,5	35	33,5	32,5	31,2	30	28,5	27,5	25,5	24,5			

P1 Max. power input. P2 Rated motor power output.

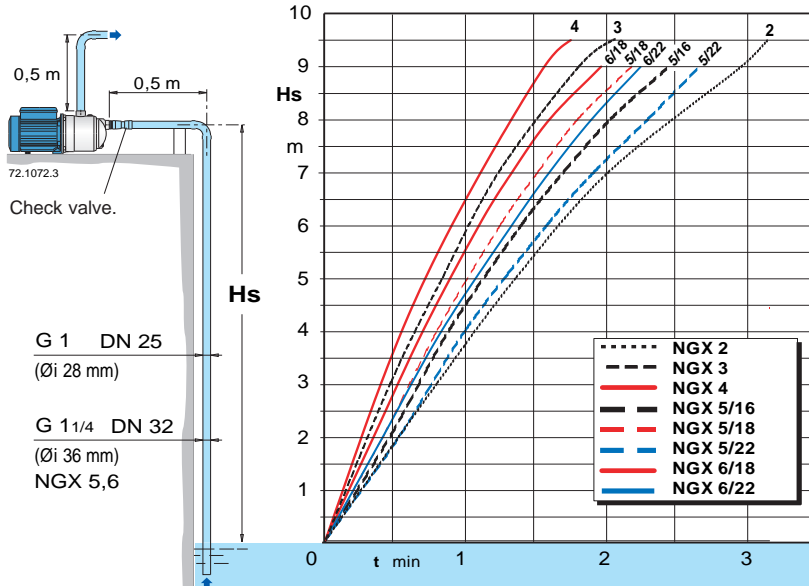
Tolerances according to ISO 9906, annex A.

### Characteristic Curves for different suction lifts Hs



### Self-priming capability

50 Hz ( $n \approx 2800 \text{ 1/min}$ ),  $H_2O$ ,  $T = 20^\circ\text{C}$ ,  $P_a = 1000 \text{ hPa (mbar)}$

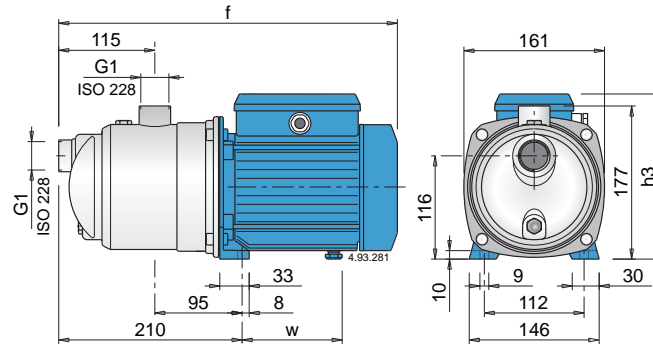


Hs (m) Suction lift.  
t (min) Self-priming time.



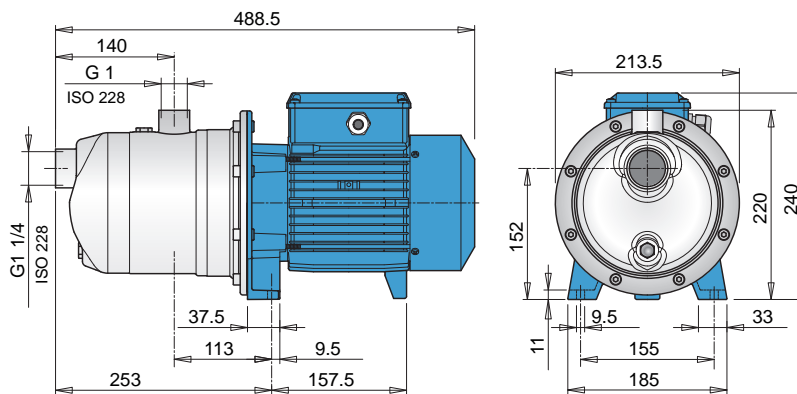
### Dimensions and weights

NGX 2,3,4



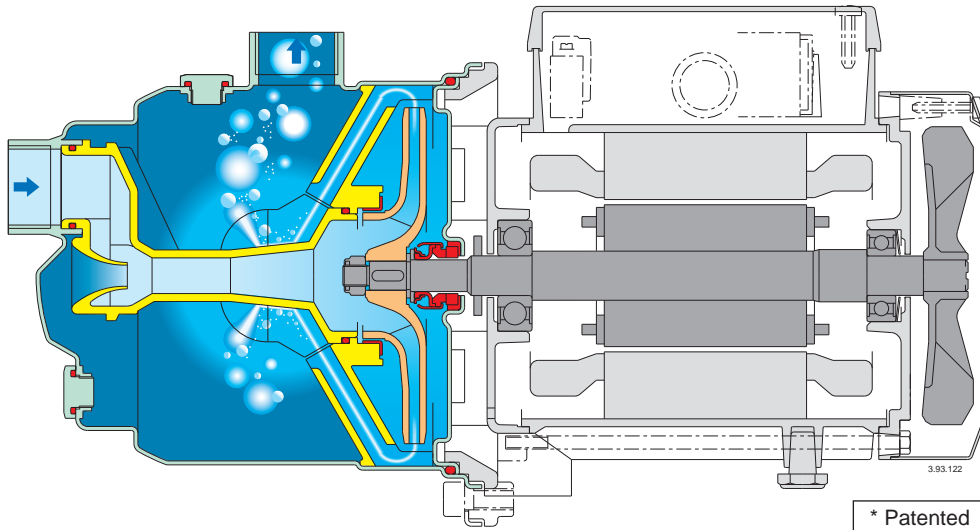
TYPE	Dimensions mm			Net weight kg	
	f	h3	w	NGX	NGXM
NGX 2	362	176	102	7,5	7,5
NGX 3	391	188	112	8,7	9,6
NGX 4	391	188	112	9,6	10,6

NGX 5-6



TYPE	Net weight kg	
	NGX	NGXM
NGX 5	15,2	16,7
NGX 6	17,8	18,2

### Features



#### A different jet pump with new features

Not just another jet pump.

An exclusive diffuser design with flow control device\* provides for compact construction, fast self-priming capability and low noise.

#### Reliable

With new design features the NGX is more robust and forgiving when temporary abnormal operating conditions may exist.

#### Compact

The NGX is smaller than conventional pumps of a similar type, allowing for installation in restricted spaces and providing for easier retrofit applications.

#### Safe

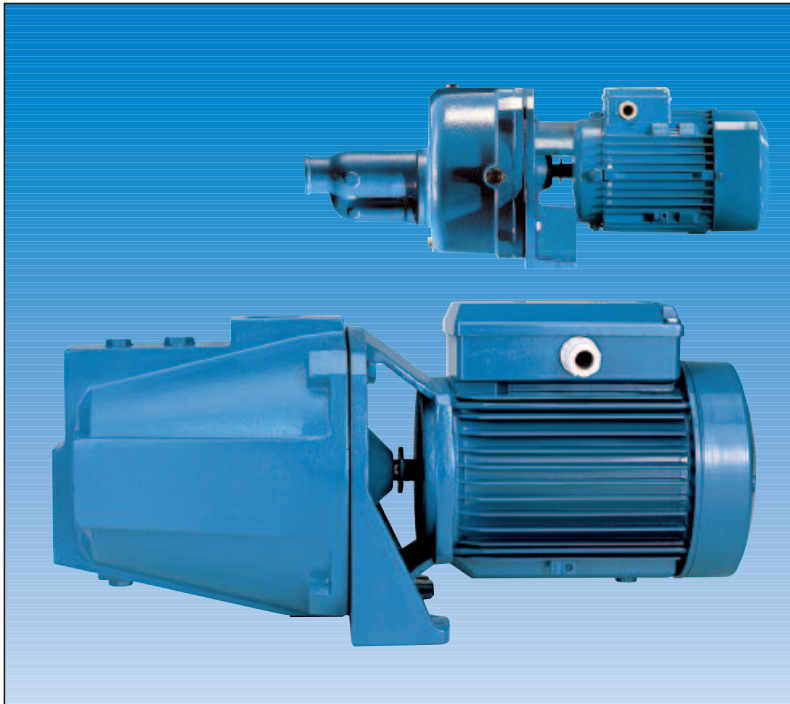
Fast air evacuation reduces the risk of air-pockets developing at the mechanical seal preventing the danger of seal failure due to a lack of flushing and cooling.

#### Better self-priming

The NGX are capable of lifting water from depths of 9 m in less than 3 minutes, offers new possibilities on suction lift applications and provides better trouble free service on normal shallow-well suction lift duties, also with a long suction pipe above the water level.

#### Low noise

The new diffuser and flow control device\* guide the fluid from the impeller into the central part of the pump casing, reducing turbulence and velocity, with effective use of the surrounding liquid in dampening the noise of flow.



### Construction

Close-coupled self-priming shallow well jet pumps with built-in ejector.

### Applications

- For drawing water out of a well.
- As pressure boosting pump for central water systems with low pressure (follow local specifications if increasing network pressure).
- For clean liquids or slightly dirty surface water.
- For garden use.
- For washing with a jet of water.

### Operating conditions

- Liquid temperature up to 40 °C.
- Ambient temperature up to 40 °C.
- Maximum permissible working pressure up to 10 bar.
- Continuous duty.

### Motor

- 2-pole induction motor, 50 Hz (n = 2900 rpm).
- NG:** three-phase 230/400 V ± 10%.
- NGM:** single-phase 230 V ± 10%, with thermal protector. Capacitor inside the terminal box.
- Insulation class F.
- Protection IP 54.
- Constructed in accordance with: EN 60335-2-41.

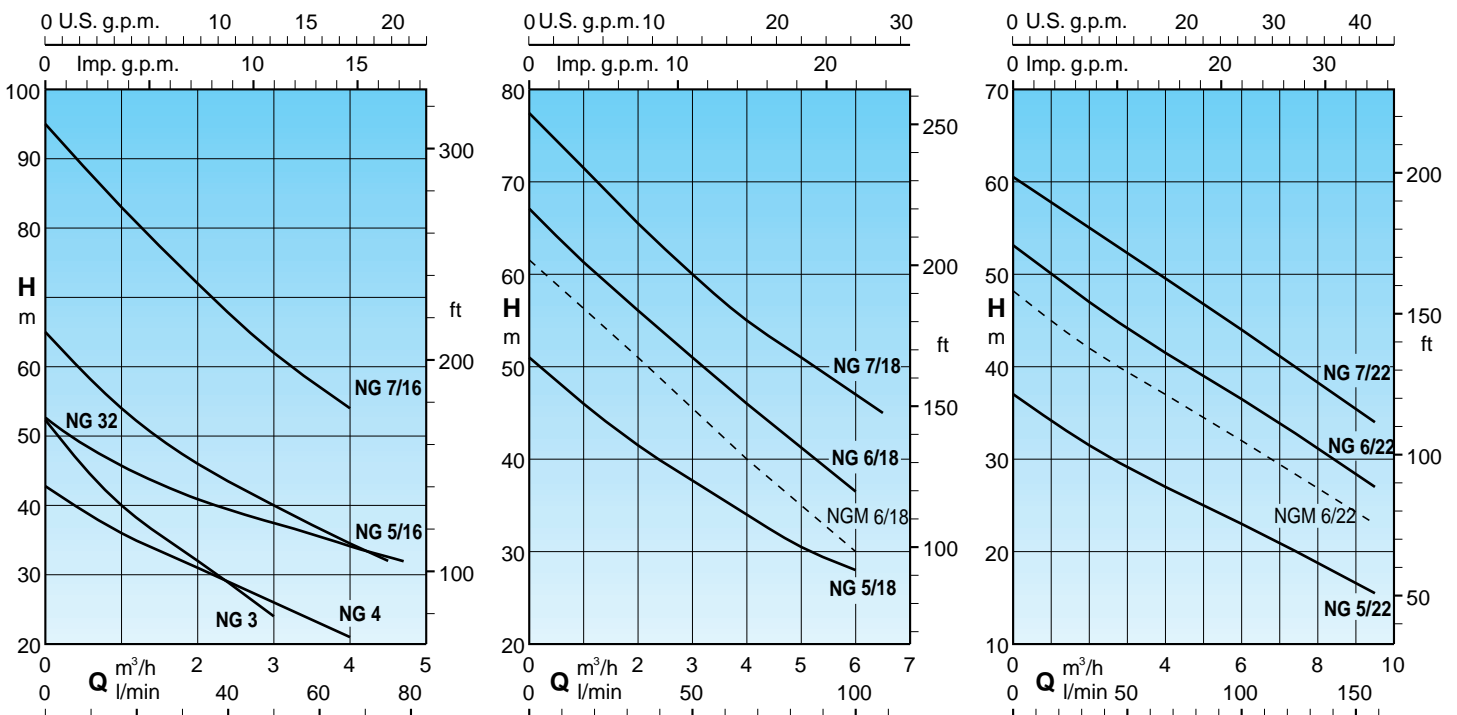
### Special features on request

- Other voltages.
- Frequency 60 Hz (as per 60 Hz data sheet).
- Protection IP 55.
- Special mechanical seal

### Materials

Components	NG	B-NG
Pump casing Cover with lantern bracket Diffuser plate	Cast iron GJL 200 EN 1561	Bronze G-Cu Sn 10 EN 1982
Impeller	Brass P- Cu Zn 40 Pb 2 UNI 5705	
Shaft	Cr steel 1.4104 EN 10088 (AISI 430) for NG 3-4 Cr-Ni steel 1.4305 EN 10088 (AISI 303) for NG 5-6-7-32	Cr-Ni-Mo steel 1.4401 EN 10088 AISI 316
Ejector casing NG 32	Cast iron GJL 200 EN 1561	-
Diffuser	Polycarbonate	
Nozzle	Polycarbonate (Brass P- Cu Zn 40 Pb 2 UNI 5705 for NG 32)	
Mechanical seal	Carbon - Ceramic - NBR	

### Characteristic Curves for suction lift $H_s = 1\text{ m}$ $n \approx 2900\text{ rpm}$



### Performance for suction lift $H_s = 1\text{ m}$ $n \approx 2900\text{ rpm}$

3 ~	230V 400V		1 ~	230V		P <sub>2</sub>		Q m <sup>3</sup> /h l/min	H m																	
	A	A		A	kW	kW	HP		0,25	0,5	1	1,5	2	2,5	3	3,5	4	4,5	5	5,5	6	6,5	7	8	9	9,5
B- NG 3E	3	1,7	B- NGM 3E	4,5	0,9	0,55	0,75	49	45,5	40	36	32	28	24												
B- NG 4E	3,7	2,2	B- NGM 4E	5,7	1	0,75	1	41	39	36	33	31	29	26	24	21										
NG 32E	5	2,9	NGM 32E	7,4	1,47	1,1	1,5		49	46	43,5	41	39	38	36	34	33	31								
B- NG 5/16E	5	2,9	B- NGM 5/16E	7,4	1,64	1,1	1,5		59	54	50	46	43	40	37	34,5	32									
B- NG 5/18E	5	2,9	B- NGM 5/18E	7,4	1,68	1,1	1,5		48,5	46	43,5	41,5	39,5	38	35,5	34	32	30,5	29	28						
B- NG 5/22E	5	2,9	B- NGM 5/22E	7,4	1,55	1,1	1,5		35,5	34,5	33	31,5	30,5	29,5	28	27	26	25	23,5	23	21,5	20,5	18,5	16,5	15,5	
B- NG 6/18E	7,5	4,3				1,5	2		64,5	62	59	56	54	51	48,5	46	43,5	41,5	39	36,5						
			B- NGM 6/18E	9,2	2	1,5	2		59	57	54	51	48	45	43	40	37,5	35	33	30						
B- NG 6/22E	7,5	4,3				1,5	2		51,5	50	48,5	47	46	44,5	43	41,5	40	39	37,5	36,5	35	33,5	31	28,5	27	
			B- NGM 6/22E	9,2	2	1,5	2		47	45	43,5	42	41	40	38	37	36	35	33	32	31	30	27	24	23	
B- NG 7/16E	9,15	5,3				2,2	3		89	83	77	72	67	62	58	54										
B- NG 7/18E	9,15	5,3				2,2	3		74,5	71,5	68,5	65,5	63	60	57,5	55	53	51	49	47	45					
B- NG 7/22E	9,15	5,3				2,2	3		59	57,5	56,5	55	54	52,5	51	50	48,5	47	45,5	44	42,5	41,5	38	35	34	

P1 Max. power input.

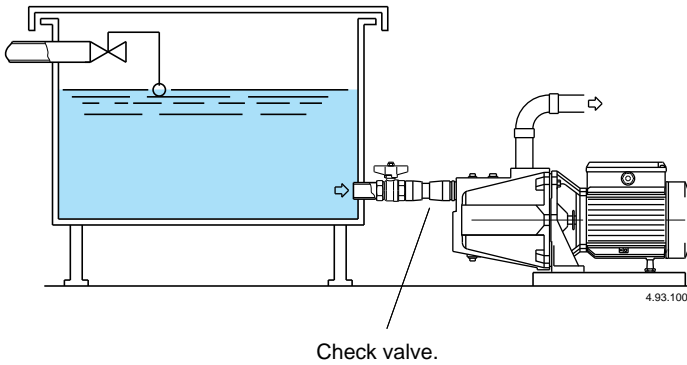
P2 Rated motor power output.

B-NG, B-NGM = Bronze construction.

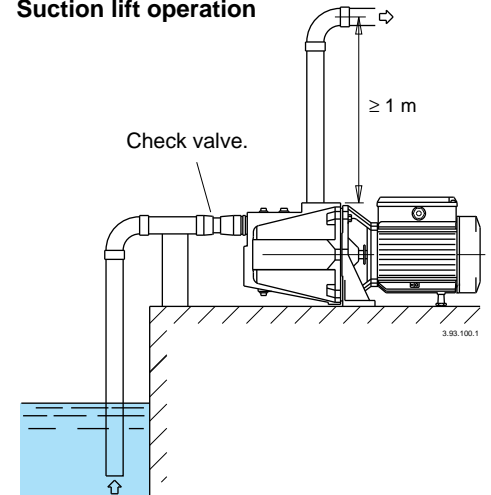
Tolerances according to ISO 9906, annex A.

### Installation examples

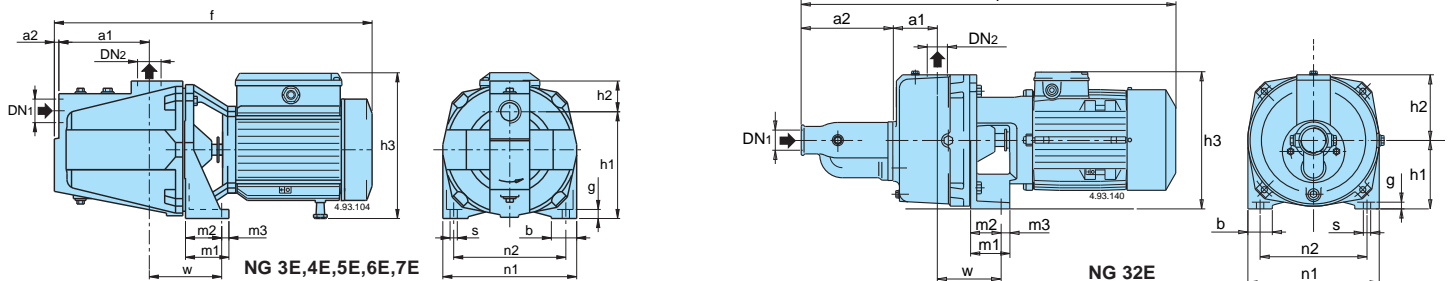
#### Positive suction head operation



#### Suction lift operation

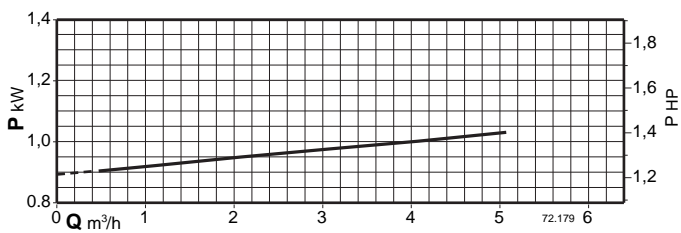
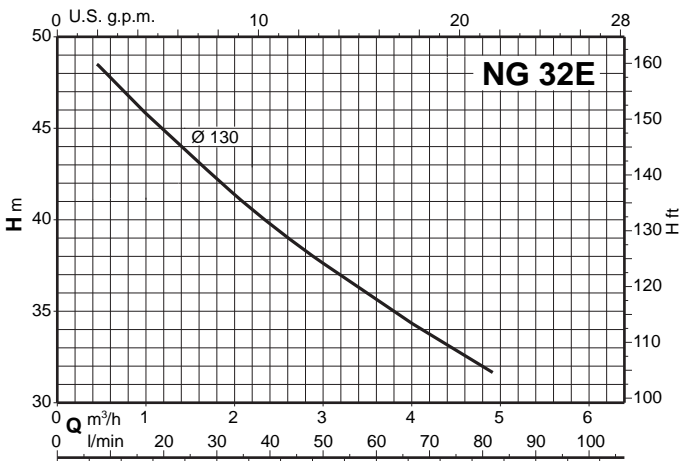
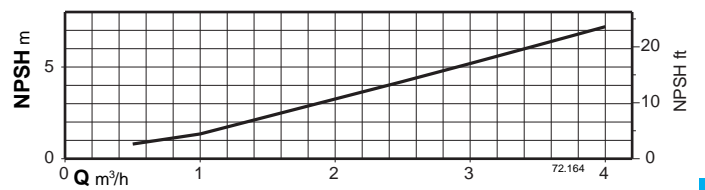
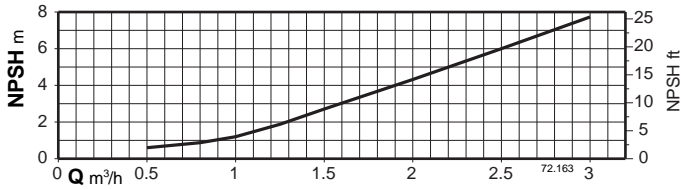
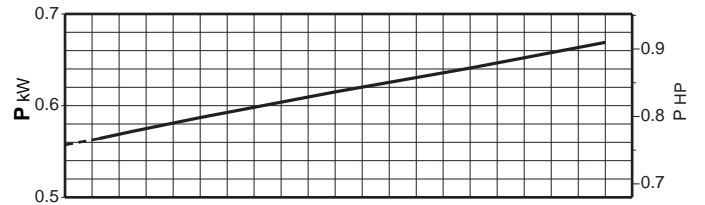
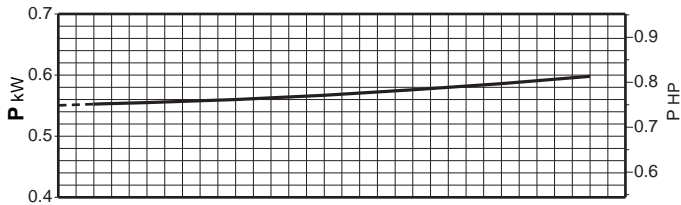
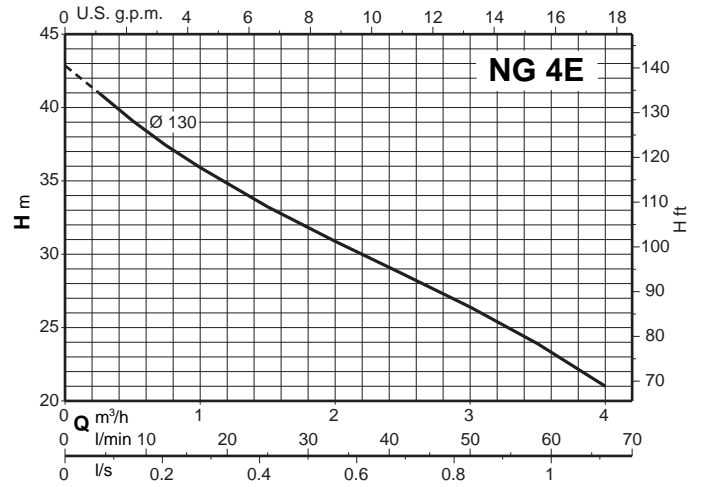
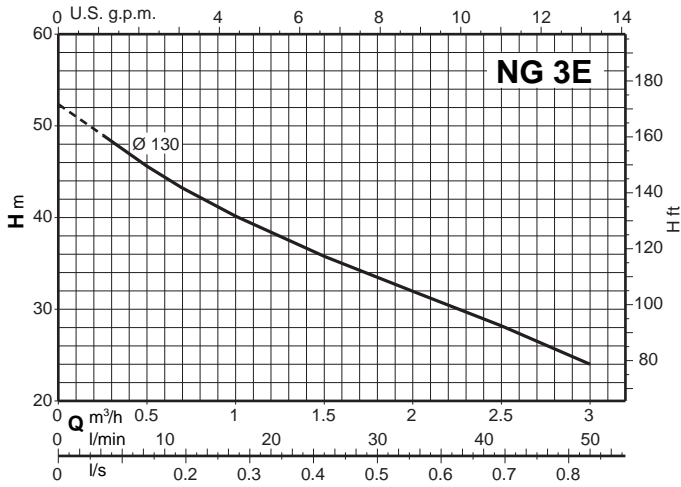


### Dimensions and weights

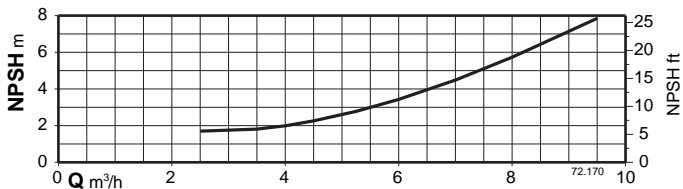
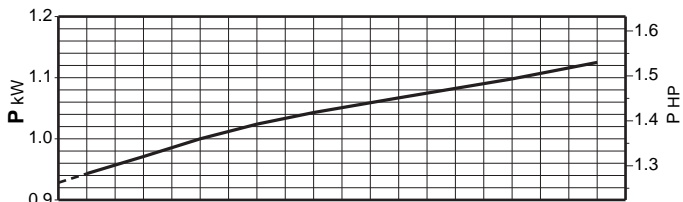
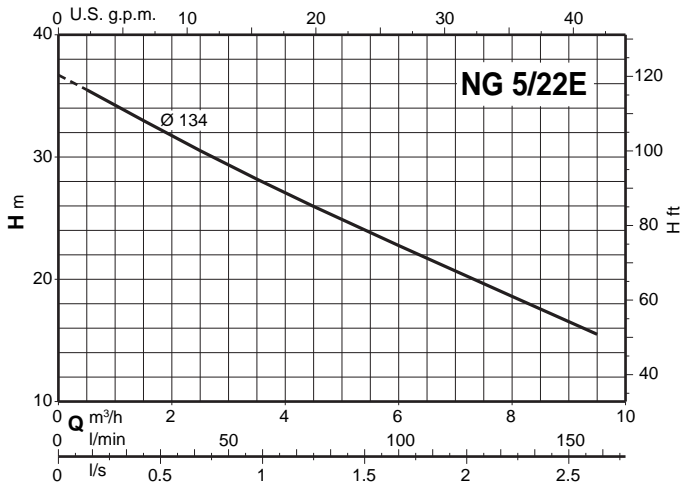
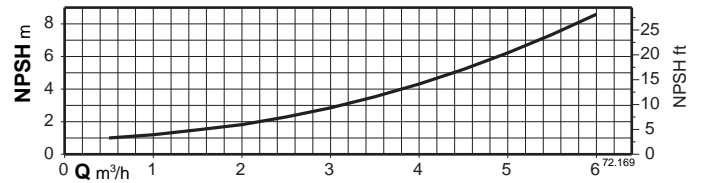
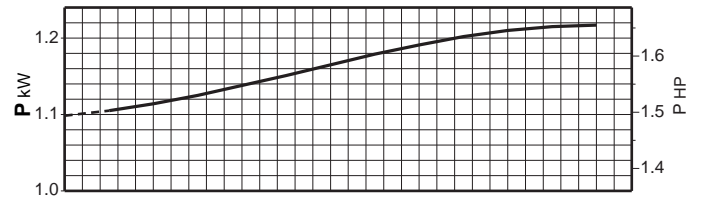
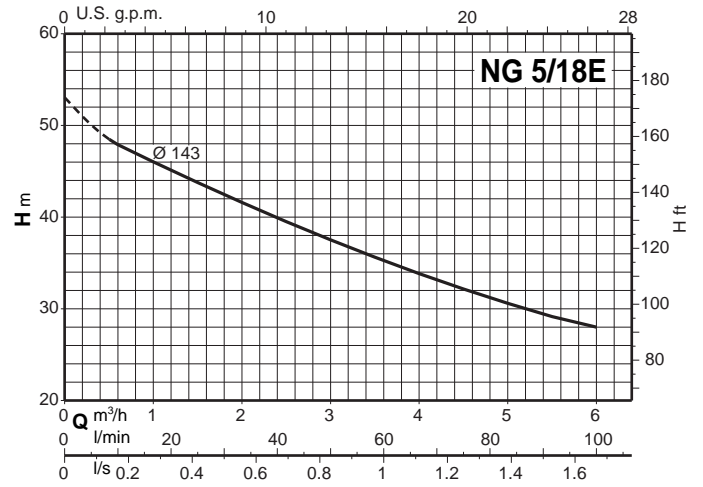
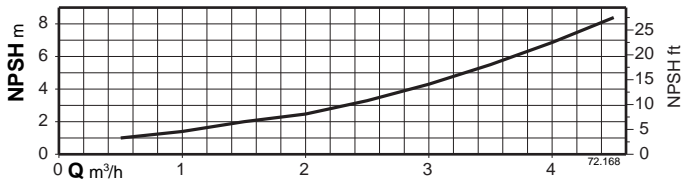
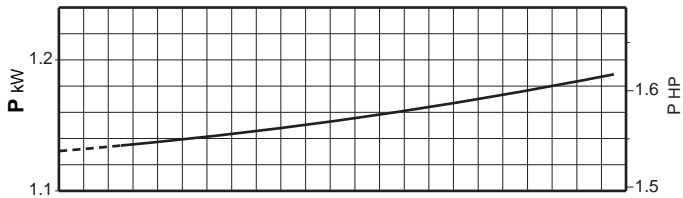
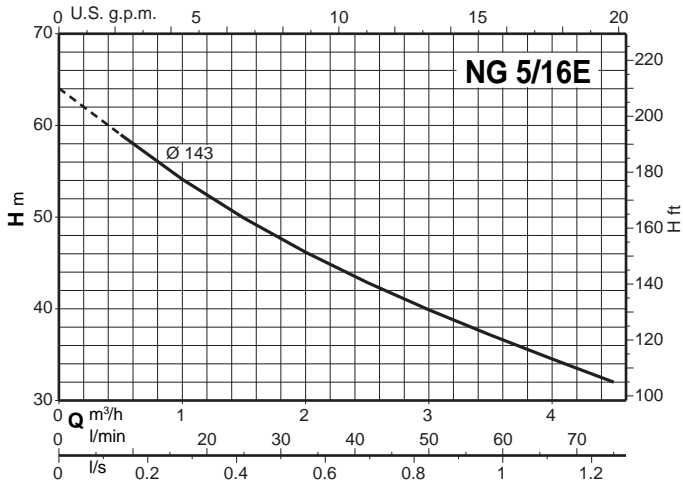


TYPE	DN <sub>1</sub>	DN <sub>2</sub>	mm															kg		
			ISO 228		a1	a2	f	h1	h2	h3	m1	m2	m3	n1	n2	b	s	w	g	NG
NG 3E NG 4E	B-NG 3E B-NG 4E	G 1 G 1	G 1 G 1	127	8	430	150	43	203	60	52	8	185	155	35	9,5	100	11	18,4	20,8
NG 5E NG 6E NG 7E	B-NG 5E B-NG 6E B-NG 7E	G 1 1/2 G 1	G 1 G 1	160	10	560	165	57	197	60	50	10	215	175	40	11,5	115	11	29,2	31,6
NG 32E	-	G 1 1/2	G 1	75	175	557	112	108	222	60	34	26	215	175	40	11	106	10	30,8	32,9
																			31,3	33,4
																			38	-

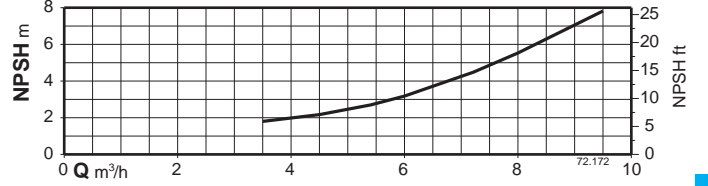
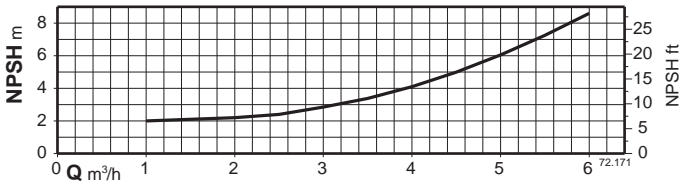
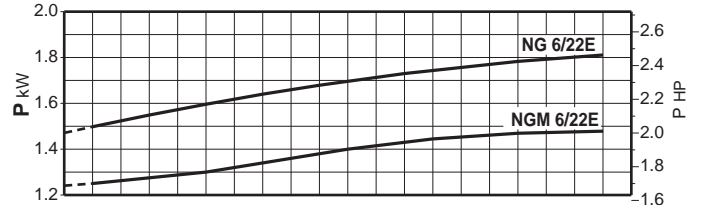
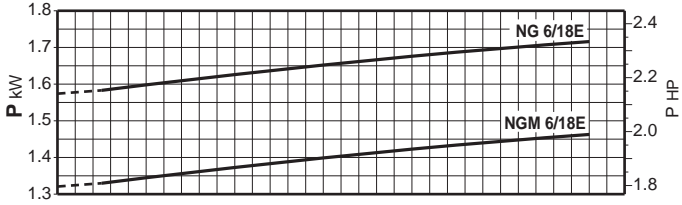
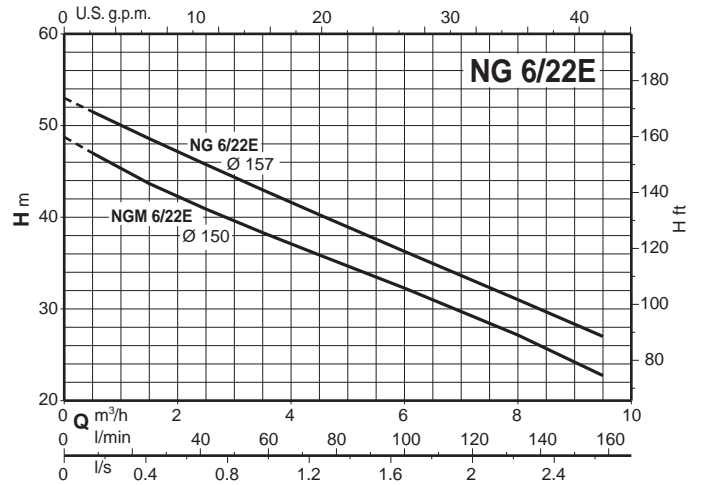
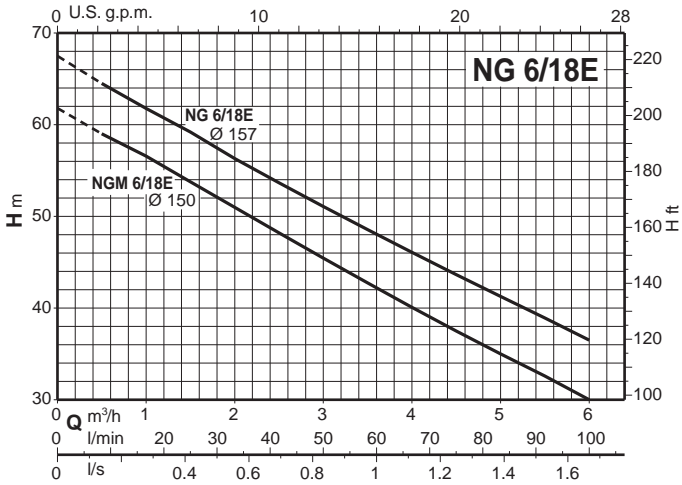
### Characteristic curves $n \approx 2900$ rpm



### Characteristic curves $n \approx 2900$ rpm



### Characteristic curves $n \approx 2900$ rpm



### Characteristic curves $n \approx 2900$ rpm

